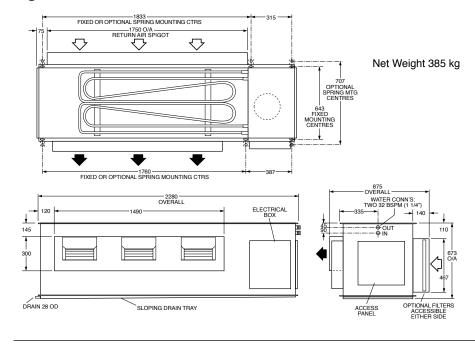


# **HWP 290 - 445**

# Ducted Water Cooled R410A Packaged Air Conditioner

#### **Dimensions (mm)** Fig. 1 HWP 290, 370 MODEL Α В С D E HWP 290 | 1935 125 1483 1400 1405 FIXED OR OPTIONAL SPRING MOUNTING HWP 370 2050 240 1598 1517 1520 D O/A —— RETURN AIR SPIGOT Net Weight 707 OPTIONAL **HWP 290** 270 kg **HWP 370** 290 kg FIXED OR OPTIONAL SPRING MOUNTING CTRS 875 OVERALL OVERALL 125 110 SLOPING DRAIN TRAY OPTIONAL FILTERS ACCESS PANEL

Fig. 2 HWP 445



# Installation & Maintenance

#### **GENERAL**

HWP - A general designation which applies to all versions (refer fig.7 on page 4 for nomenclature)

These HWP units must be installed in accordance with all national and local safety codes.

#### **OPTIONS**

The following items are available as optional extras:

- 1. Condensate Lift-Pump Kit.
- 2. Filters 2 of, EU4 rated.

Spring mounts are supplied as standard.

#### AIR FILTRATION / FILTER (Option)

As air filtration requirements vary, filters are not supplied with the unit. Filters should ideally be installed on the return air side of the unit, no closer than 500 mm from the back of the unit and easily accessible for cleaning. To maximise the efficiency of air flow, the return air filter should be twice the area of the HWP unit's return air spigot/s. If efficiency is less of a concern filters are available for the return air spigot. The filters may be accessed from either side of this spigot.

#### **INSTALLATION**

#### **Positioning & Mounting**

HWP units are designed to be used with simple, short duct layouts. Units should be located as close to the space to be air conditioned as acoustic criteria allows; refer to Fig. 6 for application considerations.

When determining the position of the air conditioner, allow adequate space around the unit to facilitate future servicing and maintenance. Ensure there is enough working space in front of the electrical access panel. Allow adequate clearance for the filters (optional) to be withdrawn to its full length.

It is recommended that the unit be mounted using the spring mount system supplied (Fig.3). This system minimises transfer of vibration into the building structure.

If a more rigid installation can be tolerated, then suspend the unit from six threaded rods using locknuts (not supplied), as shown in Fig. 4.

Mount the unit level as it comes with a sloping drain tray. The preferred placement of the reversible drain tray is for the drain pipe to be at the opposite end to the compressor.

The unit must be mounted with sufficient height for the condensate drain to be 'U' trapped outside the unit (see figure 5). Alternatively fit a condensate lift-pump.

If a condensate lift-pump is fitted, the drain exit can only be at the opposite end to the compressor.

The drain line must not be piped to a level above the drain tray.

When finally positioned, tighten the lock nuts on the mounting rods to give a firm installation (see Fig. 3).

#### **Condensate Drain**

The drain line must be maintained at least 28 mm ID along its full length. A vent pipe is recommended for drain pipes longer than 4 m (refer figure 4). Check drain by pouring water into the drain tray and ensuring that it clears. Failure to adhere to these instructions could cause flooding.

#### Water Supply & Return

The HWP unit's IN and OUT water connections are male pipe threaded.

Maximum water pressure for the HWP unit alone, excluding hoses, is 4480 kPa (650 psi).

Poor quality water supply must be prefiltered and it is essential that adequate water treatment is maintained, particularly where open cooling towers are used.

Note: It is required that the water supply system be fitted with a water flow switch and water pump safety interlock. These items prevent the HWP units from going into fail safe lockout status due to a loss of water flow. Failure to install the above items would require the resetting of all HWP units in the system - either by breaking the power supply to each unit or breaking the thermostat control circuit.

HWP\*R units require a minimum water supply temperature of 17°C.

#### Circuit Balancing Valve

It is recommended that a circuit balancing valve be fitted to maintain water flow at a constant rate. The minimum water flow rates in litres per second (I/s) are as follows:

HWP:	290	370	445	
Minimium	1.5	2.0	2.25	

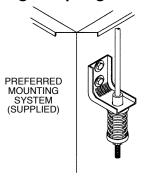
#### **Electrical**

The air conditioner should be connected to the appropriate power supply for each model, as specified in the wiring diagram, with neutral and adequate earth. The supply to have an accessible switch to allow isolation of the unit. Wire the heating and cooling room thermostat to the electrical terminals adhering to the wiring diagram supplied with the unit. All wiring to the air conditioner must comply with the wiring regulations of the local electrical authority.

#### Air / Water Flow

Refer to HWP 290–445 Data Sheet pamphlets for detailed information on air handling performance and water flow rates.

Fig. 3 Spring Mounting



# Fig. 4 Solid Mounting

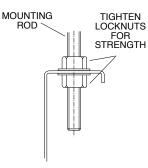
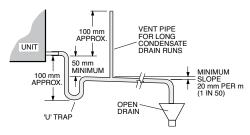


Fig. 5 Condensate Drain



#### **Unit Protection**

Unit protection is incorporated in either:

- a.) HWP Protection Board, or
- b.) SAT-2 Controller,

depending on which HWP model is being installed.

A pump verification relay ensures that water is flowing before the compressor will start. A high pressure lockout protects the unit from low water flow in cooling mode, or fan failure in heating mode. Sensors protect against low air coil temperature and loss of refrigerant. Units include an anti rapid cycle device for compressor protection.

HWP\*R units also have a low refrigerant temp. safety thermostat to protect against icing up of the water within the unit's tube-intube heat exchanger.

A non-specific fault LED/ output signal is also included for remote fault indication to building management systems (refer wiring).

**Note**: Lockout protection can be reset by switching unit's power supply off and on. Lockout protection will also reset when the thermostat switches, or is switched to the dead zone.

Units Supplied With SAT-2 Thermostat
Any faults detected are displayed on the
SAT-2 Wall plaque (refer Table 1). A nonspecific fault output signal is also included on
SAT-2 Controllers for remote fault indication
to building management systems.

Units Supplied With Electric Heat HWP\*CEKT models supplied with electric heat include both auto (90°C) and manual (120°C) high temp. safety thermostats. If the manual safety t/stat requires resetting, then the auto safety t/stat has failed and needs to be replaced.

#### **Room Thermostat**

(Reverse Cycle Models)

The thermostat should be set within the recommended operating range of between 19°C and 30°C. The thermostat should not be used as an on-off switch. Refer to **temperzone** for a list of other approved thermostats.

If your unit is supplied with **temperzone**'s **SAT-2 Thermostat**, refer to page 3 for installation instructions.

#### COMMISSIONING

- Check that the thermostat is correctly wired and set at the desired temperature.
- 2. Check that the air filter (if fitted) is clean.
- 3. Check that the fan runs freely without vibration.
- Check condensate drain and safety drain tray for free drainage.

Demonstrate the SAT-2 Wall Control (if supplied) to the owner/user, after having first thoroughly familiarised yourself with the User's Operating Instructions. This page is to remain with the owner/user.

## MAINTENANCE

#### Quarterly

- Remove lint and dust accumulation from heat exchange air coil. (Note: failure to do this may affect efficiency).
- 2. Check air filters and vacuum or wash clean as necessary.
- 3. Check condensate drain for free drainage.
- Check compressor compartment for oil stains indicating refrigerant leaks.
- 5. Check quality of water supply.

#### **Six Monthly**

Check tightness of electrical connections.

#### Yearly

- Remove lint and dust accumulation from heat exchange air coil. (Note: failure to do this may affect efficiency).
- Replace air filter if damaged to maintain adequate air flow and efficiency.

## **Units Supplied With Integrated Thermostat (SAT-2 Controller)**

#### Components

The following components are supplied in a box taped inside the supply air spigot:

- SAT-2 Wall Control plaque, including wall mounting plate.
- 10 m interface lead (electrical box-toplaque).
- 3. User's Operating Instructions booklet.
- 4. Lithium CR2032 battery (3V).

#### Optional

- 1. Remote return air sensor (in box).
- 2. Remote return air temperature sensor lead; 1.5, 6, 12 or 25 m.
- 3. 20 m extended interface lead (electrical box-to-plaque).
- 4. SAT-2 Zone Control PCB.
- 5. Zone Control 24V transformer.
- 6. Additional SAT-2 Wall Control plaque.
- 7 Infra red remote control

#### Installation

The SAT-2 Controller PCB is supplied preinstalled in the HWP unit's electrical box.

- 1. Isolate the HWP unit from power supply, then remove electrical box cover.
- 2. Remove the SAT-2 box supplied taped inside the supply air spigot.
- Remove the Wall Control's interface lead from this box and connect to the terminal block (A1/B1/Vcc/GND) on the SAT-2 Controller board. Trace the remaining length of the lead to the Wall Control's intended location. Note: Make sure the coloured wires are connected as per the wiring diagram.
- Remove the Wall Control's backing plate by using a small screw driver to remove the single screw at the bottom edge of the plague.
- Install the Lithium battery, supplied loose, positive (+) side up in the Wall Control's battery holder.
- Check the wall where the Wall Control plaque is to be located is flat before fastening the wall mounting plate.
   Alternatively, the mounting plate can be screwed to a standard wall socket mounted horizontally.
  - **Note**: Use low profile (mush) headed screws to prevent contact with the PCB board. Fixing the plate to a distorted surface may damage the control.
- 7. Drill hole in wall to allow cable entry.
- Connect the interface lead to the the Wall Control board. Note: Make sure the coloured wires are consistently connected at each end as per the wiring diagram.
- Ensure the interface lead is run separately and away from main power supply wires, including the interconnecting cable. When installing cabling, trim any excess length to suit your location.
- 10. Fill around the interface lead with foam or cover hole with PVC tape to prevent draft from wall cavity affecting control operation. Do not use aluminium duct tape.
- Secure the Wall Control body to the mounting plate by replacing the locking screw removed earlier.
- 12. Replace the HWP electrical box cover.

#### **Water Valve Control Option**

Once the SAT-2 room thermosat reaches the desired room temperature, it is capable of switching off both the HWP unit's compressor and an external water control valve (if fitted); refer wiring diagram. This provides economy of operation by reducing the load on the central water supply system.

# Remote Air Temperature Sensor/s (option)

The air temperature sensor is by default located in the Wall plaque. Optional remote air temperature sensors are available so that the measurement of the room temperature can be taken away from the wall plaque, eg. elsewhere in the room or in the return air duct.

Remote sensor's can be plugged directly into the Controller board (PCB). This board accepts up to four sensors which are designated as 'zones' one to four. The first return air sensor will automatically replace the Wall Control sensor and should be located in the same room as the Wall Control. The Controller will always use the average of the zones selected. Refer to the separate installation instructions supplied with the PCB for further details.

Ensure all remote sensor wires are run separately and away from main power supply wires, including the interconnecting cable.

#### **Fault Detection**

Any faults detected are displayed on the SAT-2 Wall plaque (refer Table 1). A non-specific fault output signal is also included on SAT-2 Controllers for remote fault indication to building management systems.

#### NOTE

The manufacturer reserves the right to make changes in specifications at any time without notice or obligation. Certified data is available on request.

This pamphlet replaces the previous issue no. 3393a dated 11/13. Wiring revisions H & F.

# Table 1 SAT-2 Controller - Troubleshooting

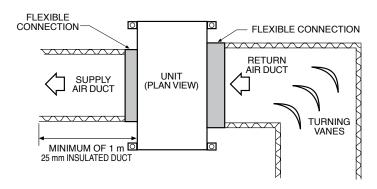
If an fault is detected, an 'ERR' symbol will light up on the Wall plaque display. The following error codes may be displayed:

Error Code	Fault	Remarks
1	Room sensor #1 failure	Main board AD3
2	Room sensor #2 failure	Main board AD4
3	Room sensor #3 failure	Main board AD5
4	Room sensor #4 failure	Main board AD6
5	#1 indoor coil sensor failure	Main board AD1
6	#1 LST sensor failure	Main board AD2
7	#1 insufficient refrigerant	
8	#1 compressor overload	
9	#1 low pressure failure	
10	#1 high pressure failure	
11	Room sensor #5 failure	At wallpad B
12	Room sensor #6 failure	At wallpad A
13	All room sensor failure	
14	Float switch failure	
15	#1 Low safety thermostat failure	
16	Communication failure	
17	Hydronic pump switch failure	
18	#2 insufficient refrigerant	
19	#2 compressor overload	
20	#2 Low safety thermostat failure	
21	Discharge sensor 1 failure	
22	Discharge sensor 2 failure	
23	Discharge temp 1 failure	
24	Discharge temp 2 failure	

# Fig. 6 Application Considerations

#### **Recommendations for Noise Isolation:**

- Avoid installing units, with non-ducted return air, directly above spaces where noise is critical.
- 2. Use flexible connections between unit and rigid ducting.
- 3. Use generously sized acoustically lined ducts.
- 4. If generous duct size is not possible, use turning vanes on bends to reduce air turbulence (regenerated noise).
- Use 90° bends in ducting to significantly assist in noise reduction.



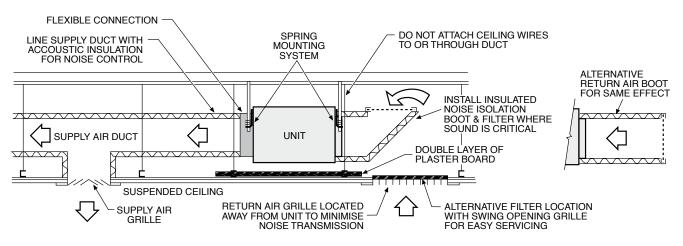
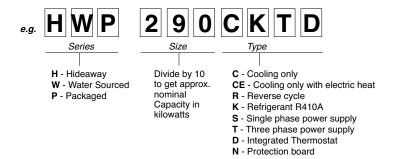
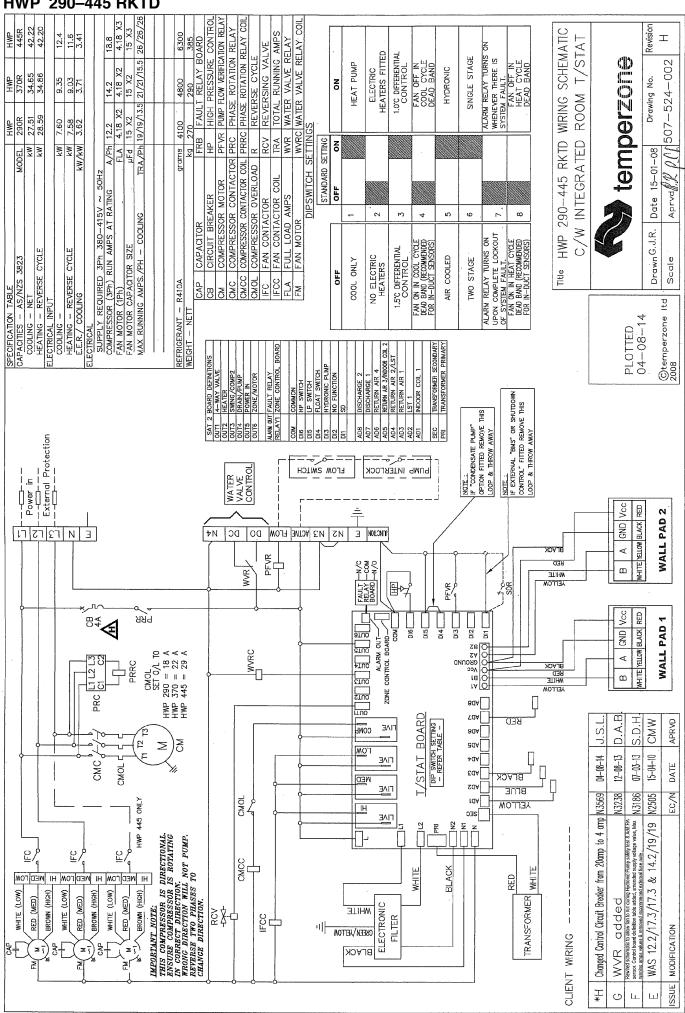


Fig. 7 Nomenclature



#### CAP CAPACITOR CAPA HWP 290-445 CKTD & CEKTD 15 X2 15 X3 21/21/15.5 26/26/26 35/35/30 44/44 4.18 x Revision 42.22 WIRING SCHEMATIC C/W INTEGRATED ROOM T/STAT 445C 工 385 3.41 ALARM RELAY TURNS ON WHENEVER THERE IS 00 4800 6 10 290 3 FAN CONTACTOR HEATERS FITTED 1.0°C DIFFERENTIAL CONTROL SYSTEM FAULT. FAN OFF IN HEAT CYCLE DEAD BAND SINGLE STAGE FAN OFF IN COOL CYCLE DEAD BAND 14.2 4.18 X2 TITLE HWP 290-445 CKTD & CEKTD temperzone Aprvd J. Off 508-524-002 HEAT PUMP 370C 34.65 18 **HYDRONIC** 9.35 19.83 3.71 <u>8</u> Drawing No. A/Ph 12.2 FLA 4.18 X2 4 µFd 15 X2 1 TRA/Ph 19/19/13.5 TRA/Ph 35/35/30 290C 27.51 18 kW 7.6 kW 19.20 kW/kW 3.62 MODEL kW kW STANDARD SETTING ķģ Ñ grams Date 15-01-08 **‡** ~ 50Hz MAX RUNNING AMPS./PH — COOLING MAX RUNNING AMPS./PH — ELECTRIC HEAT SUPPLY REQUIRED 3Ph 380-415V ~ 5 COMPRESSOR (3Ph) RUN AMPS AT RATING FAN MOTOR (1Ph) FAN MOTOR CAPACITOR SIZE DIPSWITCH SETTINGS 7 n 4 Ŋ 9 œ COCLING — NET HEATING — ELECTRIC HEAT OPTION ECTRICAL INPUT ECTRICAL INPUT COOLING — HEATING — ELECTRIC HEAT OPTION E.E.R./ COOLING ALARM RELAY TURNS ON UPON COMPLETE LOCKOUT OF SYSTEM FAULT. FAM ON IN HEAT CYCLE DEAD BAND (RECOMMENDE) FOR IN-DUCT SENSORS) Drawn G.J.R. FAN ON IN COOL CYCLE DEAD BAND (RECOMMENDED FOR IN-DUCT SENSORS) 1.5°C DIFFERENTIAL CONTROL SPECIFICATION TABLE CAPACITIES - AS/NZS 3823 NO ELECTRIC HEATERS AIR COOLED COOL ONLY TWO STAGE Scale REFRIGERANT - R410A WEIGHT - NETT PF ©temperzone Itd 2008 PLOTTED 04-08-14 PLEASE SELECT CORRECT POSITION -WITH OR WITHOUT HEATERS ON ASSY: Electric Heat Wiring ----THIS COMPRESSOR IS DIRECTIONAL. ENSURE COMPRESSOR IS ROTATING IN CORRECT DIRECTION. WRONG DIRECTION WILL NOT PUMP. REVERSE TWO PHASES TO CHANGE DIRECTION. NOTE: IF EXTERNAL "BMS" OR SHUTDOWN CONTROL" FITTED REMOVE THIS LOOP & THROW AWAY CLIENT WIRING HWP 290 = 3Kw (x6)HWP 370 = 3Kw (x6)HWP 445 = 4Kw (x6)ELEMENTS NOTE: 표 NOTE : IF "CONDENSATE PUMP" OPTION FITTED REMOVE TH POWER IN External Protection LOOP & THROW AWAY WATER VALVE CONTROL FLOW SWITCH ьлмь имевгоск └──── PRRC *IMPORTANT NOTE*: LST 1 INDOOR COIL 1 TRANSFORMER SECONDARY TRANSFORMER PRIMARY RETURN AIR 4 RETURN AIR 3/MD00R COIL 2 RETURN AIR 2/LST RETURN AIR 1 SAT 2 BOARD DEFINITIONS RELAY! ZONE CONTROL BOARD RELAY! ZONE CONTROL BOARD E N [3 [5] [1] JUNCTION E NS N3 YOUNELTON DO DC ħΝ L1 L2 L3 W/R #H 0 N 0 N PRC PFVR **野**5 LP SWITCH FLOAT SWITCH HYDRONIC PUMI NO FUNCTION SD 4-WAY VALVE. HEATER SWING/COMP2 DRAIN/PUMP POWER IN ZONE/MOTOR ₹ Ba4 ਬਸ਼ੁ9 DI4 013 12 12 DIS 믬 aTU0 ALARM OUT-ZONE CONTROL BOARD-Σ COM D16 D15 D13 D12 STUO CMOL L WVRC 4TU0 S ETU0 2444 290 = 18 A 370 = 22 A 445 = 29 A STUO NOTE.: RELOCATE SENSOR AWAY FROM ELEMENTS IN R/A DUG CMOL SET 0/L BOA TUO ΛQΑ T/STAT BOARD D.A.B S.D.H. J.S.L CMW APRVD DIP SWITCH SETTING - REFER TABLE -COMP IΛΕ ₹ 90Y HWP HWP HWP 4ΩA □ ₽Q∀ EHCB1 MOT 12-08-13 07-03-13 20-07-09 15-04-10 04-08-14 DATE ΣQA BLACK WED LELLOW VaA ΠΛΕ N3186 N3238 EC/N WAS 12.2/17.3/17.3,14.2/19/19;27/32/32;27/32/32 N2505 OIP SWITCH SETTINGS NOTE ADDED - IFC/IFCC NERE FC/FCC N2259 Added Electric Heat CB's/Change Control CB from 20amp to 4amp |N3569| IOA Ш SEC TIME HWP 445 ONLY Rewired schematic in allow fan in run during Hydronic Pump sallery lest 8 Add RA sensor. Control board definition lable added, amenided supply voltage value, Max runnling amps values. & removed recommened external luse note. 일, CMOL BLACK WHITE WHITE 띮 HI WED FON HI WED FON M KEULINGH WHITE (LOW) WHITE (LOW) BROWN (HIGH) WHITE (LOW) BROWN (HIGH) 찬타林 TRANSFORMER MST WVR added RED (MED) (NED\_(MED) RED (MED) ELECTRONIC WHITE FILTER FHCC1 EHCC2 CMCC 55 MODIFICATION CKEEN/JEITOM ≥∑) ≥ 5 BLACK M ISSUE Т \* S ш L

### HWP 290-445 RKTD



#### **HWP** 290-445 CKTN & CEKTN 44/44/44 50 60 6300 385 42.22 Revision BOARD 504z NCLUDING VOLTAGE FLUCTUATION LMTS FATING A/PH 12.2 14.2 18.5 FA 4.18 X2 4.18 X2 4.18 X1 4 FAULT RELAY ACTIVATED WITH EACH SYSTEM FAULT. ELECTRIC HEAT CONTACTOR HIGH PRESSURE CONT AUTO HIGH TEMP.SAFETY T/ MANUAL HIGH TEMP.SAFETY T/ エ LST ACTIVATED AT -1°C CEKTN TRA/Ph 113/13/122 19/19/142 2x TRA/Ph 35/35/30 44 EE A 32 40 5 PTION A 490 40 grame 4100 4800 6 kg 270 290 3 HEAT PUMP DC 508-544-002 <u>Z</u> SCHEMATIC-PROTECTION Drawing No. ઝ kW 18 DIPSWITCH SETTINGS HWP 290-445 CKTN kw/kw STANDARD SETTING Š EHCB1 ELECTRIC HEAT ELEMENT EHCB1 ELECTRIC HEAT CIRCUIT BREAKER EHCB2 ELECTRIC HEAT CIRCUIT BREAKER OPTION COMPRESSOR OVERLOAD CIRC, PUMP CONTACTC CIRC, PUMP CMC COIL RUNINING AMPS./PH — COOLING RUNINING AMPS./PH — ELECTRO LEAT— TRX RECOMMENDED EXTERNAL PROTECTION SIZE EXTERNAL FUSE SIZE WITH ELECTHEAT OPTION REFRIGERANT — R410A WEGHT — NETT Drawn G.J.R. | Date 15-01-08 Aprvd HEATING — ELECTRIC HEAT OPTION COOLUIG — HEATING — ELECTRICK HEAT OPTION COOLUIG — HEATING — ELECTRIC HEAT OPTION ELER, 7 COOLING SUPPLY REQUIRED 3Ph 342—436V ~ 50P COMPRESSOR (3Ph) RUN AMPS AT RA FAN MOTOR (1Ph) FAN MOTOR CAPACITOR SIZE OFF 4 N M FAULT RELAY ACTIVATED UPON FINAL LOCK. LST ACTIVATED AT -2°C COOL ONLY WIRING ∢ OFF SPARE Scale SUPPLIED BY CLIENT. Title TIME CLOCK (ON/OFF CONTROL) ©temperzone Itd 2008 <u>NOTE:</u> THE T/STAT MUST BE A "HEAT/COOL" TYPE, NOT REVERSE CYCLE HEAT PUMP PLOTTED 04-08-14 POWER IN FOR CIRCULATION PUMP OPTIONAL CIRCULATION PUMP CONTROL WATER FLOW PUMP INTERLOCK POWER OUT TO CIRCULATION PUMP **≥**(7)≅ T/STAT WHITE (LOW) BROWN (HIGH) FLOW SWITCH EXTERNAL PROTECTION RED (MED) Interconnections between units by client. Double insulated multi-core cable. ပ္ပ ≅ MED LOW FAN COOL HEAT N3 ACTIVE FLOW ZN 3 HI WED FOM HI WED FOM HI POWER Electric Heat Wiring ... c/w Fan Run On Timer CPCC E N L3 L2 L1 BROWN (HIGH) M HWP445 ONLY KED (WED) CLIENT WIRING IFC WHITE (LOW) IEC вкоми (нісн) W IEC KED (WED) Ϋ́ COM L COM L OMINS ELECTRIC HEAT OPTION ONLY FAN RUN ON TIMER MUST BE FITTED (SET TIMER TO IMIN) ਸਸ਼ੁਰ 型 O<sub>d</sub>H 山空 12 13 000 NI SALOS NO SALOS NI TABIN TST TO PRC D.A.B D.A.B. APRVD D.A.B J.S.L. CMW 12 T3 卽 중 FAN RUN ON TIMER FITED FOR ELICINIC HEAT OPTION ONLY, LEGEND & MOST BORARD. AVOFF SIGNITOR STORM BLUE SENSOR NOT FITED ON C" VERSION, 175TAT NO. LAYOUT UPDATED. HEAT IN WIRE ERBOWED. DOOL WAS COMP NEW VERSION PROTECTION BOARD. NEW YERSION PROTECTION BOARD. NEW RE SHOWN, DP SMITCH SETTINGS NOTE, ADDED. Added Electric Heat CB's/Change Control CB from 20ainp to 4amp N3569 04-08-14 Electric Heat Amps were 18/18/23.2; 18/18/25.3; 40/40/40 N3284 20-08-13 WAS 12.2/17.3/17.3,14.2/19/19,23.2/18/18,25.3/18/18 N2505 |15-04-10 CMC CMOL DATE ZATI THIS COMPRESSOR IS DIRECTIONAL. IN CORNECT DIRECTION. IN CORNECT DIRECTION. RECEIVED THE PROPERTY OF PUMP. CHANGE DIRECTION. CHANGE DIRECTION. CHANGE DIRECTION. **⋖** ⋖ ⋖ 290 = 18 A 370 = 22 A 445 = 29 A 2 🗓 CMOL SET 0/L T0 EC/N WILLOW I when pump kit fitted. SEC 0275 35NJ Remove this wire H. S ₽¥ ₽¥ ₽ (Refer dwg: 507-014-008) CONDENSATE PUMP -[[]=[[]=[ 0 0 IMPORTANT NOTE: 띪 EHC2 CMOL BLACK Note: WHITE WHITE 라샤햐 54°E EHCB2 € ELEMENTS NOTE: HWP 290 = 3Kw (x6) HWP 370 = 3Kw (x6) HWP 445 = 4Kw (x6) TRANSFORMER ELECTRONIC WHITE FILTER MODIFICATION HCCI 十十 ·III MOTERAN ЕНСС2 - 1-CMCCT BLACK ISSNE 工 \* G سا لنا ۵

