



Ducted Packaged Units

Technical Data

OPA 970 Econex Series R32

Cooling Capacity
16 kW – 102 kW

Heating Capacity
13 kW – 110 kW



Packaged Rooftop Air Conditioners R32

OPA 970 Econex Series

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Overview brochure available

Other relevant documents:

- Specification Sheets
- Part Load Performance Data
- Installation & Maintenance



Packaged Rooftop Air Conditioners R32

OPA 970 Econex Series

Econex Packaged rooftop HVAC units provide the ultimate flexibility and performance demanded in open plan commercial environments.

Econex Key benefits:

- energy efficiency
- low start-up current (just 10 amps)
- wide operating range: -10°C to $+50^{\circ}\text{C}$ ambient conditions
- potential for 'free' cooling using Economiser option
- reliability and durability inherent in a Temperzone assembled packaged unit

Econex Pro Additional benefits:

- integrated controls
- intelligent software to suit changing conditions
- enhanced energy efficiency
- additional control options



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Applications

Specifically developed for air conditioning of large commercial premises, eg retail warehouses, supermarkets, shopping malls, educational facilities, sports venues, exhibition centres, industrial process facilities and auditoriums.

Features

Lower GWP

Utilising R32 Refrigerant, Temperzone's Econex Packaged Units enable a 75-80% reduction of Global Warming Potential (GWP) per kW of cooling when compared to R410A units.

Economy

Each **Econex** unit in this series uses **one** variable capacity inverter and **one** fixed speed compressor.

Each **Econex Pro** unit in this series uses **two** variable capacity inverter compressors, which generally use less energy than alternative types of compressor. Two independent refrigeration systems from one master controller enables 50% redundancy for critical applications, ie if one system was down, the other would continue to operate*.

Efficient

As most air conditioners operate at part load for the vast majority of the time, it makes sense for each unit to incorporate one or more inverter scroll compressors which are very efficient at part load.

Part load efficiency can be even further enhanced by indoor fan part load operation at low loads (eg 75% airflow equates to 55% power use).

Each plug fan incorporates a high efficiency electronically commutated (EC) motor (up to 25% more efficient;

significantly better than belt drive centrifugal fans).

Large heat exchange coils incorporate inner grooved (rifled) tube for better heat transfer.

Better Comfort

Variable speed technology enables fine tuning of the system – which ultimately delivers temperature stability and therefore better comfort to the occupants in the air conditioned space.

Intelligence

Econex Pro incorporates intelligent technology. Its software understands the surrounding environment and self-adjusts to maintain required temperature and humidity levels.

The unit can operate to: (1) maximise part-load efficiency, (2) maximise performance, or (3) Balance efficiency and performance.

The variable capacity inverter compressor technology can provide close comfort control of the room temperature. Each OPA unit has capacity higher than its nominal available for fast response when well away from set point at start-up, and an energy saving low capacity turn-down.

Econex/EconexPro feature a dynamically balanced backward curved fan with a variable speed EC motor. This variability

enables fine tuning to match the supply air requirements. These EC motor fans have a fully integrated speed control that enables soft starting. Fan speed can be stepped to your own requirements or continuously variable using a 0-10V DC control signal.

The system also includes a temperature sensing head pressure control which enables the system to compensate for outdoor ambient temperatures below 20°C on cooling cycle, and above 15°C on heating cycle.

* Not applicable to Econex



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Features

Quiet

Each integral high efficiency EC fan motor can vary from zero to full speed. This allows slow ramp up with no sudden noise change.

The outdoor coil design permits low fan speeds and hence low noise levels. The compressors are isolated in a built-in, insulated compartment to minimise noise. The indoor air section is also insulated for noise attenuation, thermal protection of the air stream and to minimise exterior condensation.

Durable

The cabinet is constructed from high grade galvanised steel - baked polyester powder coated (to AS 4506:2005; colour Grey) for all weather protection (IP44 / IPX4¹). External fasteners are marine grade SKT® coated steel. The units include a baked polyester powder coated drain tray. Heat exchange coils comprise aluminium corrugated plate fins on mechanically expanded rifled copper tube. Both the indoor and outdoor coils' fins are pre-epoxy coated for extra protection in corrosive environments, e.g. salt laden sea air. Fan motor bearings are sealed for life so as not to incur regular maintenance. Coil protection guards protect against hail, accidental damage or vandalism.

Easy Access

These packaged outdoor units are typically installed on a rooftop, where maintenance access is relatively easy during operating hours. Service panels are hinged with turn locks for ease of access. Air filters are easily accessible through hinged door on the side of the unit.

Improves Indoor Air Quality

Air filtration helps clean the air in occupied space. The unit's filter frame holds 50 or 100 mm thick panel filter sizes. The indoor air fan ventilates building by distributing conditioned air throughout the building, with option for fresh air introduction via Economiser Kit.

¹ Outdoor fan-guard clearance <100 mm (ref. IEC 60529)

² Econex units start using inverter compressor

³ BACnet on Econex requires a suitable gateway controller

Low Maintenance

Commissioning and maintenance costs are reduced through use of a fan that requires no pulley and belt adjustments or changes like traditional fans. A controlled outdoor section drainage system directs water to a drainage point and prevents pooling of water inside the unit.

Inverter Compressor

Each high efficiency variable capacity inverter compressor is hermetically sealed, quiet running and supported on rubber mounts to minimise vibration. Inverter compressors provide the economy of part load performance.

Soft Starting

EC motors and inverter compressors are soft starting therefore have none of the problems associated with high in-rush current ².

Insulation

Closed cell foam insulation has been used in the indoor air section to ensure no particles are introduced into the air stream. Both indoor and outdoor chambers are insulated to prevent external condensation forming on the cabinet exterior. The insulation is foil faced and meets fire test standards AS 1530.3 (1989) and BS 476 parts 6 & 7.

Unit Control System

Econex: The control system is comprised of two Temperzone UC8 controllers, one for each individual system. The master UC8 controller looks after factory settings, staging of the compressors, status reporting, and alarms display. An external controller is also required.

Econex Pro: The control system is comprised of one Carel c.pCO master controller and two Temperzone UC8 slave controllers, one for each individual system. The master controller looks after the setpoints, operation modes, factory settings, staging of the compressors, status reporting, scheduling, BMS settings and alarms display. The unit's

fully integrated controls enable it to operate as a 'stand alone' unit.

An optional *Carel pGD1* (pn 201-000-379) wired remote display is available for location up to 50m from the unit – enabling easier servicing.

Control Option

Econex Pro: Air flow can be maintained through use of the supplied differential pressure transducer and controller to compensate for varying duct static pressures caused by dirty filters or modulating dampers. Commissioning is made easier.

Econex/Econex Pro: The EC plug fan motor is controlled variably (within a restricted range, p10) by a 0–10 volt DC signal that can be supplied either by a BMS system, or the internal *c.pCO* Controller (Pro only).

The units are BMS compatible, with multi-unit control possible – via Modbus RTU, Modbus TCP/IP ³ or BACnet/IP ³. Refer to Temperzone for other protocols available. Units can also be run as turn-key operation with no BMS connection required.

Extended Capability

Inverters are particularly suitable for applications requiring high proportions of fresh air, VAV, close control. Supply air temperature control is also possible using BMS or other controls. Refer to Temperzone for capacity range variation options.

System Protection Features

1. HP and loss of refrigerant protection.
2. Anti-rapid cycle timer and internal overload for compressor protection.
3. Circuit breaker control circuits.
4. Time-and-temperature controlled electronic de-ice switch prevents icing up of the outdoor coil during heating cycle.
5. Frost protection on cooling cycle.
6. Sensor fault indication.
7. Crankcase heater prevents liquid refrigerant condensing in the



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Features

- compressors during the "off" cycle. Compressor minimum run time to ensure oil return.
- 8. Automatic oil flush cycle to protect compressors.
 - 9. High level inverter protection.
 - 10. Self diagnostic reporting.
 - 11. 12V control circuit.

Note: Consideration must be given to the minimum floor area requirements of R32 refrigerant.

Self Diagnostics

Each Unit Controller (UC8) has a LED display to indicate faults and running conditions. No need to connect pressure gauges. **Econex**: A non-specific/common fault indicator is included for interface to external systems. **Econex Pro**: Faults can be displayed on the master controller³.

Lower Installation Costs

This type of air conditioner is compact and self-contained in comparison to Split Systems which require long interconnecting piping. OPA units are quick to install.

Wiring

The electrical supply required is: 3 phase 400 V a.c. 50 Hz with neutral and earth. The compressor crankcase heater requires a 24 hr power supply

The control panel is fully wired ready to accept the main power supply. Each system complies with the requirements of the Regulatory Compliance Mark (RCM) for electrical safety (AS/NZS 60335.2.40) and EMC (AS/NZS CISPR.14).

For your convenience, a single phase auxiliary power outlet (10A) is included in the electrical box.

Plant Room Use

Each unit is supplied with a high static (125 Pa) condenser fan. Nominal outdoor airflow and correct unit clearances, along with no air recirculation, must be maintained in order for the unit to achieve its performance specification.

Configurations

- 1. Horizontal supply & return air versions
- 2. Downward supply & return air versions
- 3. Opposite hand versions of the above.
- 4. Other configurations available on request.

Optional Equipment

- 1. Filters (G4) rated to AS1324.1.2001 - disposable or washable¹, 50 mm thick. (Filter frame holds 50 or 100 mm).
- 2. TZT-100 wired wall t/stat control^{2,4}
- 3. Remote Service Interface Display (*pGD1*)³ – can be located up to 50m from unit using a 6 wire RJ12 telephone cable (not supplied)
- 4. Economiser – includes factory fitted dampers c/w motors and site fit fresh air cowl.
- 5. Electronic control systems for temperature and economiser (economy cycle)³.
- 6. Controller expansion module to accommodate external water valves and additional temperature, humidity and/or CO₂ sensors³.
- 7. BACnet gateway controller (supplied separately)²

- 8. Drain tundish set (pn 060-000-653)
 - provides a condensate drain pipe connection point; 2 per set; 2 sets required (25 mm OD).

Economiser Option

If the outdoor air heat content or wet bulb temperature (dry bulb not recommended) is below that of the return air, the fresh air damper opens and the return air damper closes to provide cooling. Operating costs are reduced as free cooling is obtained. (Note: A separate spill air facility in the building may be necessary for when the return air damper is closed.) Fresh air dampers close to a minimum setting and return air dampers open before normal compressor operation resumes.

This option for **Econex** units includes dampers c/w motors and cowl; controls by others.

This option for **Econex Pro** units includes dampers c/w motors, cowl, indoor/outdoor temperature/humidity sensors and Economy Cycle control function.

¹ Check with your local branch for availability.

² Econex version only.

³ Econex Pro version only.

⁴ Not suitable for controlling Economiser dampers

Key Differences

Feature	OPA 970 Econex	OPA 970 Econex Pro
Compressors	Inverter + Fixed	Inverter x2
Performance	Standard	Enhanced
Temperature Controller	TZT-100 option	Carel c.pCO (+ <i>pGD1</i> opt)
Remote Temp Sensor	Option	Std
Intelligent Adaptive Software**	No	Yes
BACnet/IP	Via Modbus - BACnet Gateway	Yes
Economy Cycle Control	External controls By Others	Std with Economiser option
CO ₂ Sensing	External controls By Others	Option

** Includes Comfort modes and Humidity Control



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Econex Controls

TZT-100 Controller (Optional)



Features

- Cool / Cool Dry / Heat / Auto Dry / Auto / Fan Only modes
- Auto / High / Medium / Low fan speed selection. (customisable)
- Temperature setting range from 1°C – 38°C
- LED to indicate status of the unit [Power On/Off]
- Room & set temperature display
- Real time clock
- 12 or 24 hour time display
- °C or °F display
- **7 day timer** – up to two events (four start and/or stops per day)
- On demand countdown run timer, up to 9 hours.
- Auto-Restart or No Restart after power failure
- Continuous or Intermittent selection of fan run-on in dead zone
- Backlit screen for ease of reading
- Soft touch tab keys
- PIN protected menus (Installer PIN)
- Keypad and/or temperature lock
- Filter monitor option (by hours)
- Occupancy sensor inputs
- Integrated Modbus option
- Battery backup (Lithium)
- **Night mode** – temperature set back saves energy
- Audible beep to acknowledge key entry or wireless remote control
- 24V control cable
- Optional remote air temperature sensor

Optional:

Remote return air sensor

For more information visit
www.temperzone.biz;
model search 'TZT-100'

Note: TZT-100 is not suitable for Econex Pro units and is not designed to control an Economiser.



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Econex Pro Controller

Carel c.pCO Advanced Controller



Features

- Adaptive technology ensures that Econex Pro is flexible, versatile and extremely user-friendly.
- Fully integrated controls that control every function of the unit.
- Pre-programmed optimisation and comfort modes.
- Intelligent humidity control.
- Built-in controller display enables quick set-up and functions display.
- Room temperature and humidity sensor supplied loose.
- Return and supply air sensors factory fitted.
- Fresh air temp/humidity sensor supplied for units with Economiser.
- Single and averaging temperature sensor options
- Indoor fan can be controlled to a constant speed or to a constant airflow using built-in airflow measurement.
- Occupancy offset – set back the room temperature during unoccupied periods to maintain space temperature to a wider range.
- Reduce the indoor fan speed during unoccupied times minimising energy use.
- Night/Quiet Mode, reduces noise levels when mode activated.
- Daily scheduled times for the unit's on/off operation can be programmed – up 4 events per day 7 days plus holidays.
- Individual time clock available to turn on night mode or unoccupied mode removing the need for end-user intervention – independent of the 24/7 time clock.
- Economy Cycle – control of outdoor air and return air dampers using enthalpy.
*Optional accessory.
- Access Security – Multi-level control & password (Mfg/Service/User).
- Service Interface screen with data log features and alarms; USB exportable file.
- Refrigeration systems information available, including power monitoring, via display and optionally via BACnet/IP and Modbus/RTU communications.
- Quick Start-up user settings.
- Dirty air filter indicator; adjustable
- Blocked condensate drain alert
- Remote on/off (enable)
- Battery backup of settings (PCB)
- Expansion module available to accept provide additional functionality, eg CO₂ sensor/s (single or averaging), external water valves control.
- Tempering control of supply air during cooling dehumidification (with reheat coil application)
- Optional remote wired Service Interface display (pGD1).



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Performance Data

Cooling Capacity (kW)

TC = Total Capacity (kW)

SC = Sensible Capacity (kW)

PI = Power Input (kW)

EAT = Entering Air Temperature

() = Nominal Capacity (kW)

Nominal Air Flow: **4 800 l/s**

Note: Capacities are **gross** and do not include allowance for fan motor heat loss.

OPA 970 Econex @Nominal Capacity (4 800 l/s)

Indoor coil

E.A.T.

Outdoor coil Entering Air Temperature °C DB

D.B. °C	W.B. °C	20			25			30			35			40			45			50		
		TC	SC	PI	TC	SC	PI															
20	14	88.2	65.9	22.3	85.7	65.6	24.3	83.0	65.0	26.4	80.2	64.2	28.7	77.1	63.0	31.1	74.5	62.2	33.3	71.4	60.9	36.1
	15	91.5	60.1	22.4	88.9	59.6	24.4	86.1	58.9	26.6	83.1	57.9	28.9	79.8	56.7	31.3	77.1	55.8	33.6	73.9	54.4	36.4
	16	95.0	53.6	22.5	92.3	52.9	24.5	89.4	52.0	26.7	86.2	50.9	29.1	82.8	49.6	31.6	80.0	48.6	33.9	76.6	47.2	36.7
	17	98.7	46.2	22.6	95.8	45.3	24.7	92.8	44.2	26.9	89.5	43.0	29.3	85.9	41.6	31.9	83.0	40.5	34.2	79.4	39.0	37.1
22	16	93.7	66.5	22.5	91.0	66.1	24.5	88.2	65.5	26.7	85.1	64.6	29.0	81.7	63.3	31.5	78.9	62.5	33.8	75.6	61.0	36.6
	17	96.9	60.6	22.6	94.2	60.0	24.6	91.2	59.2	26.8	88.0	58.2	29.2	84.5	56.8	31.7	81.6	55.9	34.0	78.1	54.4	36.9
	18	100.4	53.9	22.6	97.5	53.1	24.7	94.4	52.2	27.0	91.0	51.0	29.4	87.4	49.6	32.0	84.3	48.6	34.3	80.7	47.0	37.2
	19	104.0	46.3	22.7	101.0	45.4	24.8	97.8	44.2	27.1	94.3	42.9	29.6	90.4	41.5	32.2	87.3	40.3	34.6	83.5	38.8	37.6
24	16	93.4	77.4	22.5	90.8	77.3	24.5	87.9	76.9	26.6	84.8	76.1	29.0	81.5	74.9	31.5	78.7	73.8	33.7	75.4	71.6	36.6
	18	99.3	67.1	22.6	96.4	66.7	24.7	93.4	66.0	26.9	90.0	65.0	29.3	86.4	63.7	31.9	83.5	62.8	34.2	79.9	61.2	37.1
	20	105.9	54.1	22.7	102.9	53.2	24.9	99.5	52.2	27.2	95.9	51.0	29.7	92.0	49.5	32.3	88.8	48.4	34.7	84.9	46.8	37.7
	21	109.5	46.4	22.8	106.3	45.3	25.0	102.9	44.2	27.3	99.1	42.8	29.8	95.1	41.3	32.6	91.7	40.1	35.0	87.7	38.5	38.0
26	17	96.5	83.0	22.5	93.7	83.0	24.6	90.8	82.6	26.8	87.6	81.8	29.2	84.1	79.7	31.7	81.2	77.9	34.0	77.7	74.4	36.9
	19	102.0	73.4	22.7	99.1	73.1	24.8	95.9	72.4	27.0	92.5	71.5	29.5	88.7	70.1	32.1	85.6	69.2	34.4	81.9	67.6	37.4
	20	105.0	67.7	22.7	102.0	67.2	24.8	98.7	66.5	27.1	95.1	65.4	29.6	91.3	64.0	32.3	88.1	63.0	34.7	84.2	61.4	37.6
	22	111.6	54.2	22.8	108.3	53.3	25.0	104.8	52.3	27.4	101.0	51.0	29.9	96.8	49.5	32.7	93.4	48.3	35.1	89.3	46.7	38.2
27	18	99.4	83.6	22.6	96.5	83.6	24.7	93.5	83.2	26.9	90.1	82.4	29.3	86.5	81.1	31.9	83.5	79.3	34.2	79.9	76.6	37.1
	19	102.1	78.9	22.7	99.1	78.7	24.8	96.0	78.2	27.0	92.5	77.3	29.5	88.8	76.0	32.1	85.7	75.1	34.4	82.0	73.5	37.4
	20	104.9	73.8	22.7	101.9	73.4	24.8	98.6	72.8	27.1	95.0	71.8	29.6	91.2	70.4	32.3	88.0	69.4	34.7	84.2	67.8	37.6
	22	111.1	61.5	22.8	107.8	60.8	25.0	104.3	59.9	27.4	100.5	58.7	29.9	96.4	57.2	32.6	93.0	56.1	35.1	88.9	54.4	38.2
28	18	99.8	88.5	22.6	96.9	88.6	24.7	93.9	88.2	26.9	90.5	86.3	29.3	86.9	83.6	31.9	83.9	80.6	34.3	80.3	77.0	37.2
	20	105.0	79.4	22.7	102.0	79.1	24.8	98.7	78.6	27.1	95.2	77.6	29.6	91.3	76.3	32.3	88.1	75.4	34.7	84.3	73.7	37.6
	22	110.8	68.3	22.8	107.6	67.7	25.0	104.1	66.9	27.4	100.3	65.7	29.9	96.2	64.3	32.6	92.8	63.2	35.1	88.7	61.5	38.1
	24	117.3	54.4	22.9	113.9	53.5	25.1	110.1	52.4	27.6	106.1	51.0	30.2	101.7	49.4	33.0	98.0	48.2	35.5	93.7	46.5	38.7
30	19	103.4	93.9	22.7	100.4	94.0	24.8	97.2	92.7	27.1	93.7	90.4	29.5	89.9	86.6	32.2	86.8	83.5	34.5	83.0	79.7	37.5
	21	108.4	85.2	22.8	105.2	85.1	24.9	101.8	84.6	27.3	98.1	83.7	29.8	94.1	82.3	32.5	90.8	81.4	34.9	86.8	79.7	37.9
	23	113.8	74.7	22.8	110.5	74.3	25.1	106.9	73.5	27.5	103.0	72.4	30.0	98.7	71.0	32.8	95.2	69.9	35.3	91.0	68.2	38.4
	25	119.9	62.0	22.9	116.4	61.2	25.2	112.5	60.1	27.7	108.4	58.8	30.3	103.9	57.3	33.2	100.1	56.1	35.7	95.6	54.3	38.9
32	21	109.5	95.4	22.8	106.3	95.4	25.0	102.9	95.1	27.3	99.1	93.9	29.8	95.1	91.3	32.6	91.7	88.4	35.0	87.7	84.4	38.0
	23	114.4	86.3	22.8	111.1	86.1	25.1	107.5	85.5	27.5	103.5	84.6	30.1	99.2	83.1	32.8	95.7	82.1	35.3	91.5	80.4	38.4
	25	119.9	75.4	22.9	116.4	74.9	25.2	112.5	74.1	27.7	108.4	72.9	30.3	103.9	71.4	33.2	100.1	70.3	35.7	95.6	68.5	38.9
	26	122.9	69.1	22.9	119.2	68.4	25.2	115.3	67.5	27.7	111.0	66.2	30.4	106.4	64.6	33.3	102.5	63.5	35.9	97.9	61.7	39.1



Packaged Rooftop Air Conditioners R32

Performance Data

Cooling Capacity (kW)

TC = Total Capacity (kW)

SC = Sensible Capacity (kW)

PI = Power Input (kW)

EAT = Entering Air Temperature

() = Nominal Capacity (kW)

Nominal Air Flow: **4 700 l/s**

Note: Capacities are **gross** and do not include allowance for fan motor heat loss.

OPA 970 Econex Pro @Nominal Capacity (4 700 l/s)

Indoor coil

E.A.T.

Outdoor coil Entering Air Temperature °C DB

D.B. °C	W.B. °C	20			25			30			35			40			45			50		
		TC	SC	PI																		
20	14	88.6	63.2	22.5	86.4	63.2	24.5	84.1	63.1	26.7	81.6	62.7	29.0	79.0	62.1	31.4	76.1	61.2	34.0	73.1	60.0	34.0
	15	91.9	57.3	22.7	89.6	57.1	24.7	87.2	56.8	26.9	84.6	56.3	29.2	81.9	55.5	31.7	78.9	54.6	34.3	75.8	53.4	34.3
	16	95.4	50.7	22.8	93.0	50.3	24.8	90.5	49.7	27.1	87.8	49.0	29.4	84.9	48.2	32.0	81.8	47.1	34.7	78.6	45.9	34.7
	17	99.1	43.1	22.9	96.7	42.5	25.0	94.0	41.7	27.3	91.2	40.9	29.7	88.2	39.9	32.2	85.0	38.8	35.0	81.5	37.5	35.0
22	16	94.1	63.7	22.7	91.8	63.7	24.8	89.3	63.4	27.0	86.6	63.0	29.3	83.8	62.3	31.9	80.8	61.4	34.5	77.5	60.2	34.5
	17	97.4	57.6	22.8	95.0	57.4	24.9	92.4	57.0	27.2	89.6	56.4	29.6	86.7	55.6	32.1	83.5	54.6	34.8	80.1	53.3	34.8
	18	100.8	50.8	22.9	98.3	50.3	25.1	95.6	49.7	27.4	92.8	49.0	29.8	89.7	48.1	32.4	86.4	47.0	35.1	82.9	45.7	35.1
	19	104.5	43.1	23.0	101.9	42.4	25.2	99.1	41.6	27.5	96.1	40.7	30.0	92.9	39.6	32.6	89.5	38.5	35.4	85.8	37.2	35.4
24	16	93.8	74.7	22.7	91.5	74.9	24.8	89.0	75.0	27.0	86.4	74.7	29.3	83.6	74.2	31.8	80.5	73.3	34.5	77.3	72.1	37.4
	18	99.7	64.1	22.9	97.3	64.1	25.0	94.6	63.8	27.3	91.8	63.3	29.7	88.7	62.6	32.3	85.5	61.6	35.0	82.0	60.3	38.0
	20	106.4	50.8	23.1	103.8	50.3	25.3	100.9	49.6	27.6	97.8	48.8	30.1	94.6	47.9	32.8	91.1	46.7	35.6	87.4	45.4	38.6
	21	110.0	43.0	23.2	107.3	42.2	25.4	104.3	41.4	27.8	101.1	40.4	30.3	97.7	39.3	33.0	94.1	38.1	35.9	90.3	36.8	38.9
26	17	93.8	77.5	22.7	91.5	77.9	24.8	89.0	78.0	27.0	86.4	77.9	29.3	83.6	77.4	31.8	80.5	76.6	34.5	77.3	74.0	37.4
	19	99.7	68.4	22.9	97.3	68.4	25.0	94.6	68.3	27.3	91.8	67.9	29.7	88.7	67.2	32.3	85.5	66.3	35.0	82.0	65.0	38.0
	20	106.4	65.1	23.1	103.8	65.0	25.3	100.9	64.7	27.6	97.8	64.1	30.1	94.6	63.3	32.8	91.1	62.3	35.6	87.4	61.0	38.6
	22	110.0	49.8	23.2	107.3	49.2	25.4	104.3	48.6	27.8	101.1	47.7	30.3	97.7	46.8	33.0	94.1	45.6	35.9	90.3	44.3	38.9
27	18	99.8	80.7	22.9	97.3	81.1	25.0	94.7	81.2	27.3	91.8	81.0	29.7	88.8	80.4	32.3	85.6	79.6	35.1	82.1	78.3	35.1
	19	102.5	75.9	23.0	100.0	76.1	25.1	97.3	76.1	27.4	94.3	75.7	29.9	91.2	75.1	32.5	87.8	74.2	35.3	84.3	72.9	35.3
	20	105.4	70.6	23.1	102.7	70.7	25.2	99.9	70.5	27.6	96.9	70.0	30.1	93.7	69.3	32.7	90.2	68.3	35.5	86.5	67.0	35.5
	22	111.6	58.1	23.2	108.8	57.8	25.5	105.8	57.3	27.9	102.6	56.6	30.4	99.1	55.6	33.1	95.4	54.5	36.0	91.5	53.2	36.0
28	18	100.2	85.6	22.9	97.8	86.1	25.0	95.1	86.3	27.3	92.2	86.2	29.7	89.2	85.7	32.3	85.9	82.6	35.1	82.4	79.1	38.0
	20	105.5	76.2	23.1	102.9	76.4	25.3	100.1	76.4	27.6	97.0	76.0	30.1	93.8	75.4	32.7	90.3	74.4	35.5	86.7	73.1	38.5
	22	111.4	64.9	23.2	108.6	64.7	25.5	105.5	64.4	27.9	102.3	63.8	30.4	98.9	62.9	33.1	95.2	61.9	36.0	91.3	60.5	39.1
	24	117.9	50.8	23.3	114.9	50.2	25.7	111.7	49.5	28.2	108.3	48.6	30.8	104.6	47.6	33.6	100.7	46.4	36.5	96.6	45.0	39.6
30	19	103.9	90.9	23.0	101.3	91.5	25.2	98.5	91.8	27.5	95.5	91.7	30.0	92.3	89.0	32.6	88.9	85.6	35.4	88.9	85.6	35.4
	21	108.9	82.0	23.1	106.1	82.4	25.4	103.2	82.4	27.7	100.1	82.1	30.3	96.7	81.5	33.0	93.1	80.6	35.8	93.1	82.7	35.8
	23	114.4	71.3	23.3	111.5	71.3	25.6	108.4	71.1	28.0	105.1	70.6	30.6	101.6	69.8	33.3	97.8	68.7	36.2	97.8	70.4	36.2
	25	120.5	58.3	23.4	117.5	57.9	25.8	114.2	57.3	28.3	110.7	56.5	30.9	106.9	55.6	33.7	102.9	54.4	36.7	102.9	55.4	36.7
32	21	103.9	86.8	23.0	101.3	87.4	25.2	98.5	87.7	27.5	95.5	87.6	30.0	92.3	87.1	32.6	88.9	85.6	35.4	85.3	82.0	38.4
	23	108.9	78.3	23.1	106.1	78.6	25.4	103.2	78.6	27.7	100.1	78.3	30.3	96.7	77.7	33.0	93.1	76.8	35.8	89.3	75.5	38.8
	25	114.4	67.9	23.3	111.5	67.9	25.6	108.4	67.7	28.0	105.1	67.2	30.6	101.6	66.4	33.3	97.8	65.4	36.2	93.8	64.0	39.3
	26	120.5	63.7	23.4	117.5	63.5	25.8	114.2	63.0	28.3	110.7	62.4	30.9	106.9	61.5	33.7	102.9	60.4	36.7	98.7	59.0	39.9



Packaged Rooftop Air Conditioners R32

Performance Data

Heating Capacity (kW)

G = Gross Capacity kW, based on nominal air flow.
N = Net Heating Capacity kW allowing for average defrost.
PI = Power Input (kW)
○ = Nominal Capacity (kW).

OPA 970 Econex at Nominal Capacity (4 800 l/s)

D.B. °C	Air on			Outdoor coil entering air temperature °C DB																							
	- 10			- 5			0			5			7			10			15			20			25		
	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI
10	56.8	49.8	21.7	66.3	58.1	23.2	75.8	66.5	24.7	85.2	83.4	25.2	89.0	89.0	25.8	94.7	94.7	26.6	104.2	104.2	28.2	113.7	113.7	29.8	123.2	123.2	31.6
15	57.0	49.9	22.0	66.4	58.2	23.5	75.9	66.6	25.1	85.4	83.5	25.6	89.2	89.2	26.1	94.9	94.9	27.0	104.4	104.4	28.6	113.8	113.8	30.2	123.3	123.3	32.1
20	56.0	49.1	22.2	65.5	57.4	23.8	74.9	65.9	25.4	84.4	82.7	25.9	88.2	88.2	26.5	93.9	93.9	27.4	103.4	103.4	29.0	112.9	112.9	30.7	122.3	122.3	32.6
25	53.9	47.4	22.3	63.4	55.8	23.9	72.8	64.2	25.6	82.3	81.1	26.1	86.1	86.1	26.7	91.8	91.8	27.6	101.3	101.3	29.3	110.8	110.8	31.0	120.2	120.2	32.9

OPA 970 Econex Pro at Nominal Capacity (4 700 l/s)

D.B. °C	Air on			Outdoor coil entering air temperature °C DB																							
	- 10			- 5			0			5			7			10			15			20			25		
	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI	G	N	PI
10	61.7	54.1	23.3	72.0	63.1	25.2	82.4	72.3	26.9	92.7	90.6	27.4	96.8	96.8	28.0	103.0	103.0	28.7	113.3	113.3	30.3	123.6	123.6	32.1	133.9	133.9	30.6
15	61.9	54.2	23.8	72.2	63.3	25.4	82.5	72.4	27.1	92.8	90.8	27.6	96.9	96.9	28.2	103.1	103.1	29.2	113.4	113.4	30.9	123.7	123.7	32.7	134.0	134.0	30.9
20	60.9	53.4	24.1	71.2	62.4	25.7	81.5	71.6	27.5	91.8	89.9	28.0	95.8	95.8	28.7	102.1	102.1	29.7	112.4	112.4	31.4	122.7	122.7	33.2	133.0	133.0	31.4
25	58.6	51.6	24.3	68.9	60.6	26.0	79.2	69.8	27.8	89.5	88.1	28.4	93.6	93.6	29.0	99.8	99.8	30.0	110.1	110.1	31.8	120.4	120.4	33.7	130.7	130.7	31.8

Indoor Air Flow Correction Factors @ nominal conditions

Indoor Air Flow (%)				
	-20	-10	Rated	+10
Total Capacity	0.950	0.975	1.000	1.025
Sensible Capacity	0.900	0.950	1.000	1.050



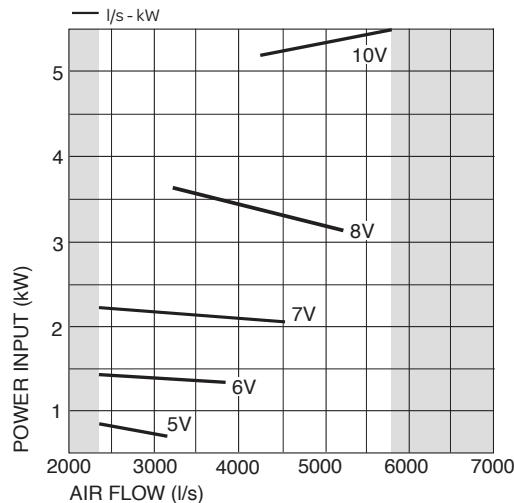
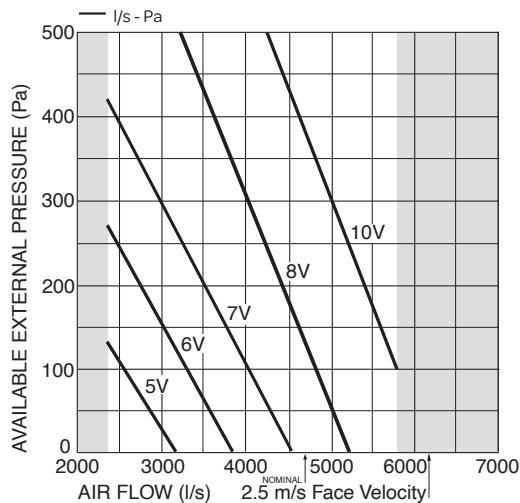
Packaged Rooftop Air Conditioners R32

Performance Data

Air Handling

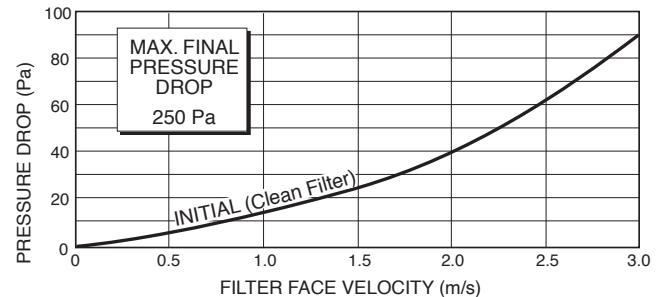
Airflows are for a dry coil. Refer Air Flow Selection (p.4) for further information.
Air flows given are for OPA units without filters installed.

OPA 970



Optional Filters – Pressure Drop

EU4/G4 rated filter media 50mm



Note: Air Flow Selection

If the air returning to the indoor coil is regularly expected to be above 50%RH, then the coil face velocity should be limited to be 2.5 m/s or less (refer graph).

Consideration must always be given to selecting an air flow and face velocity that avoids water carry-over problems, ie in high humidity (tropical/subtropical) conditions or when heavily moisture laden fresh air is introduced.



Packaged Rooftop Air Conditioners R32

Performance Data

Sound Levels – Indoor

Test Conditions: EN 12102-1:2017.
Diffuse field method in a reverberant room.
Measured in decibels re 1 picowatt.

Sound Power Levels (SWL) – Supply Air Outlet

Model	Fan Speed	SWL dB(A)	Octave Band Frequency Hz					
			125	250	500	1k	2k	4k
OPA 970	8 V *	84.5	87.6	83.2	81.9	80.5	75.6	67.5
	10 V	89.1	92.1	87.1	85.7	85.2	81	72.8

* Note: Indoor Air fan running at nominal speed

Sound Pressure Levels (SPL) Within A Room

Deduct the room absorption effect below from the Sound Power Levels (SWL) above to obtain Sound Pressure Levels within a room.
Note: Occupant at least 1.5 m from sound source.

Room type	Octave Band Frequency Hz						
	125	250	500	1k	2k	4k	
Room type		Room Absorption Effect					
Soft	4	8	11	11	11	11	
Medium	3	7	8	9	9	9	
Hard	0	1	3	4	4	5	



Packaged Rooftop Air Conditioners R32

Performance Data

Sound Levels – Outdoor

Sound Power Levels (SWL) – Radiated

Measured in decibels re 1 picowatt

Octave Band Frequency Hz

	125	250	500	1K	2K	4K
--	-----	-----	-----	----	----	----

Models	Fan Speed	Sound Power Levels (SWL) dB						
		75.2	75.0	74.1	73.2	70.7	66.4	58.7
OPA 970	4V	75.2	75.0	74.1	73.2	70.7	66.4	58.7
	7V*	92.1	90.7	91.4	87.4	88.4	84.3	78.3
	10V	95.6	93.4	94.8	89.9	92.0	88.1	82.1

* Note: Outdoor fans running at nominal speed

Sound Pressure Levels (SPL)

Models	Fan Speed	Sound Pressure Levels (SPL) dB						
		59.2	59.0	58.1	57.2	54.7	50.4	42.7
OPA 970	4V	59.2	59.0	58.1	57.2	54.7	50.4	42.7
	7V*	76.1	74.7	75.4	71.4	72.4	68.3	62.3
	10V	79.6	77.4	78.8	73.9	76.0	72.1	66.1

Sound Pressure Level (SPL) in decibels re 20 µPa

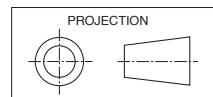


Packaged Rooftop Air Conditioners R32

Dimensions (mm)

OPA 970RLTMB#FPQ(D)(-Z) Horizontal Supply

	POINT LOADS (kg)			
	W	X	Y	Z
Standard	341	266	280	383
c/w Economiser	356	304	295	391

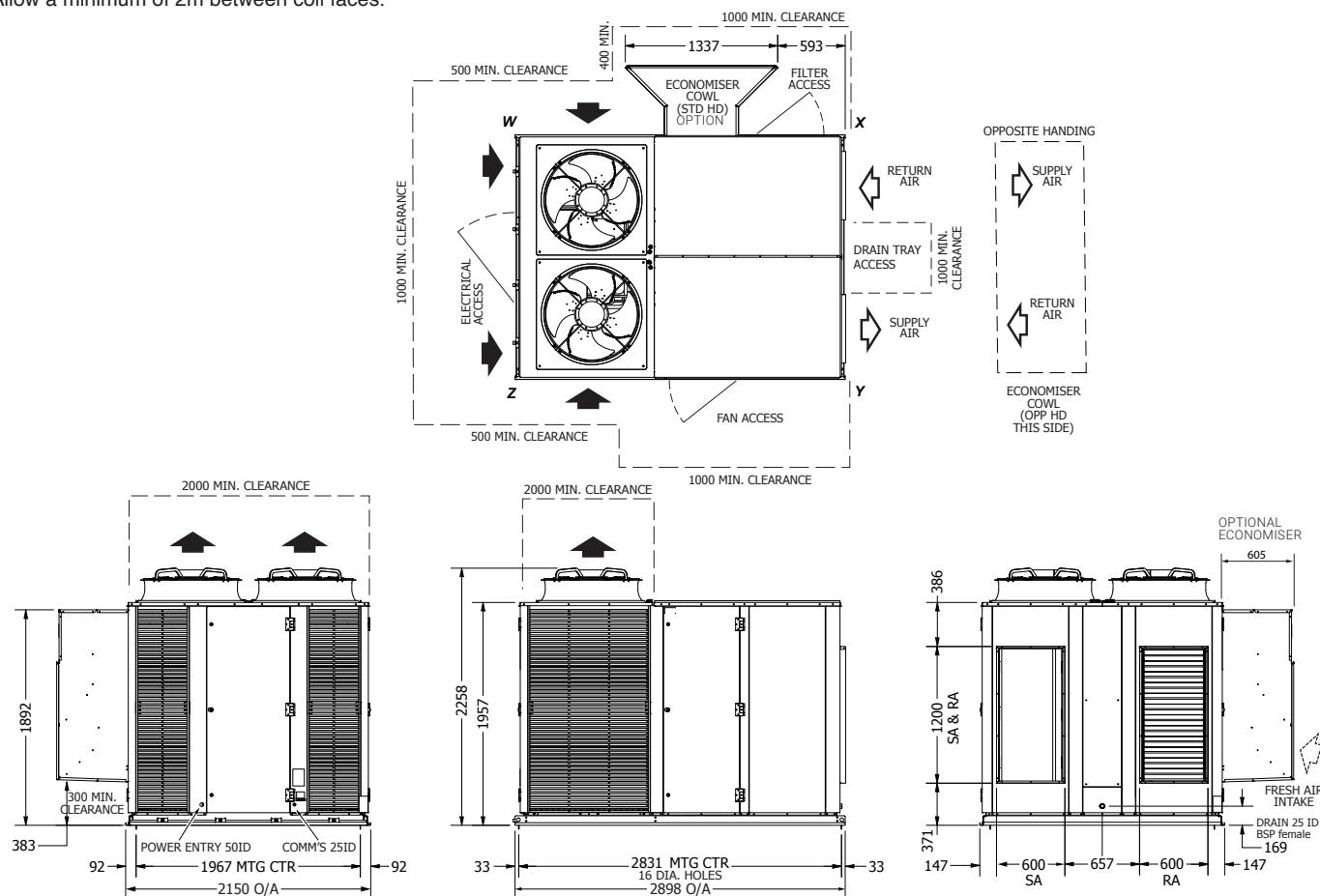


Not to Scale

Economiser Cowl shown here is optional.

Multiple units side-by-side:

Allow a minimum of 2m between coil faces.



Materials and specifications are subject to change without notice due to the manufacturer's ongoing research and development programme.



Packaged Rooftop Air Conditioners R32

Dimensions (mm)

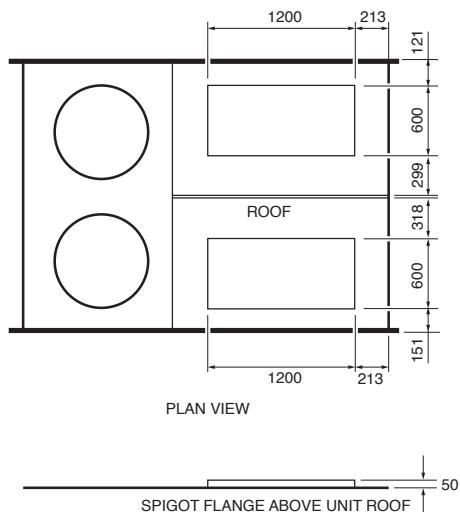
OPA 970RLTMB#FPQ(D)(-Z) Supply/Return Air Options

Standard and Opposite Hand configurations available.

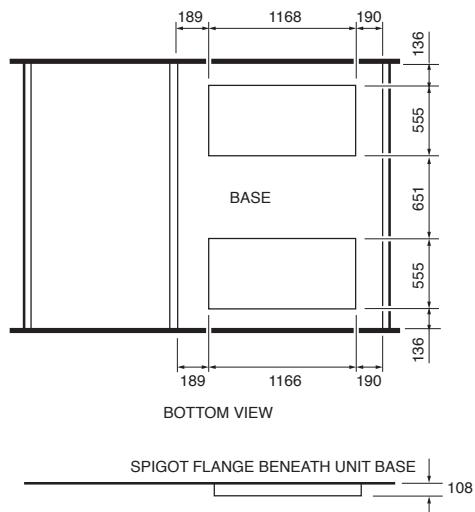
Contact Temperzone for other options.

(Note: Economiser cowl is not available fitted to end of unit).

Upward Supply & Return Air versions



Downward Supply & Return Air versions



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Packaged Rooftop Air Conditioners R32

Specifications

econex
nex gen R32 inverter

Model	OPA 970 Econex	OPA 970 Econex Pro
Cooling Capacity ¹ kW	92.5 (15.4~99.2)	94.3 (16~102)
Net Cooling Capacity (MEPS) ¹ kW	88.9	91.0
TCSPF ¹ (cold/mixed/hot)	3.39 / 3.24 / 3.26	4.53 / 4.14 / 4.04
EER / AEER (cooling)	2.97 / 2.96	3.04 / 3.03
Heating Capacity ² kW	88.2 (14.3~96.1)	95.8 (13~110)
HSPF ² (cold/mixed/hot)	—	2.67 / 2.71 / 2.74
COP / ACOP (heating)	3.35 / 3.34	3.34 / 3.33
Nominal Air Flow ³ l/s	4 800 (2 350~5 800)	4 700 (2 350~5 800)
Master Controller	UC8 ⁶	Carel c.pCO
Slave Controller/s	UC8	UC8 (x2)
Power Source ⁴	3 phase 400 V a.c. 50 Hz + N + E	
Refrigerant	R32 (Class A2L)	
Compressor type	inverter scroll (x1) + fixed scroll (x1)	inverter scroll (x2)
Indoor air fan type	backward curved EC plug (x2)	
Outdoor air fan type	EC axial (x2)	
Indoor Fan Max. Current A/ph.	4.5 (x2)	
Running Amps (Total) ¹ A/ph.	46 / 43 / 46	46 / 41 / 47
Max. Running Amps (Total) A/ph.	64 / 63 / 64	74 / 74 / 77
IP Rating	IP44 / IPX4 ⁵	
Finish	grey polyester powder coat	
Operating Range (outdoor ambient)		
Cooling	−10°C to 50°C	
Heating	−10°C to 25°C	
Weight (net/shipping) kg		
Unit	1270 / 1296	
Unit c/w Economiser	1389 / 1415	
Unit c/w Economiser + Reheat	1425 / 1450	

Notes:

- ¹ Nominal Cooling Capacity (gross) at AS/NZS 3823 conditions:
 - Indoor Entering Air Temperature 27°C D.B., 19°C W.B.;
 - Outdoor Entering Air Temperature 35°C D.B.

- ² Heating Capacity at AS/NZS 3823 conditions:
 - Indoor Entering Air Temperature 20°C D.B.;
 - Outdoor Entering Air Temperature 7°C D.B., 6°C W.B.

³ Supply air flow at Nominal Cooling Capacity conditions stated above.

⁴ Voltage range: 380–440 V

⁵ Outdoor fan-guard clearance <100 mm (ref. IEC 60529)

⁶ Connects to optional TZT-100 room temperature controller

Compliance:

- AS/NZS 3823.2:2013 Minimum Energy Performance standards
- QLD Development Code MP4.1 Sept 2009
- SA Minimum Energy Standards

- AS/NZS 60335.2.40:2019 Safety of Electrical Appliances
- AS 4506:2005 Powder coat salt spray Class D High Marine

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Packaged Rooftop Air Conditioners R32

Nomenclature

O P A	9 7 0	R L T B 2 F P Q D 0 1 - Z		
<i>Series</i>	<i>Size</i>	<i>Type</i>	<i>Configuration</i>	<i>Option</i>
O - Outdoor P - Packaged A - Air Cooled	Divide by 10 to get approx. nominal Capacity in kilowatts	R - Reverse cycle L - Refrigerant R32 T - Three phase power supply B - Twin compressor system #F - No. inverter compressors (of 2 systems) P - EC Plug fans D - Advanced controller Q - EC outdoor fans		Economiser
			01 - Std Horiz. S/A, Horiz. R/A 10 - Opp Hd Horiz. S/A, Down R/A 23 - Std Down S/A, Down R/A 32 - Opp Down S/A, Down R/A	



Packaged Rooftop Air Conditioners R32

Notes

www.temperzone.com

Auckland

Head Office

38 Tidal Rd, Mangere, Auckland
Private Bag 93303, Otahuhu
New Zealand

Phone: (09) 279 5250

Email: sales@temperzone.co.nz

Sydney

Head Office

14 Carnegie Place, Blacktown
NSW 2148
PO Box 8064, Seven Hills West
NSW 2147, Australia

Phone: (02) 8822 5700

Email: sales@temperzone.com.au

Newcastle

Phone: (02) 4692 1155

Email: sales@mcintoshair.com.au

Launceston

Phone: (03) 6331 4209

Email: info@hvac-supplies.net

Hamilton

Phone: (07) 839 2705

Email: tzhamilton@temperzone.com

Adelaide

Phone: (08) 8115 - 2111

Email: sasales@temperzone.com.au

Singapore

Phone: +65 6733 4292

Email: sales@temperzone.com.sg

Wellington

Phone: (04) 569 3262

Email: wgttn@temperzone.com

Melbourne

Phone: (03) 8769 7600

Email: vicsales@temperzone.com.au

Christchurch

Phone: (03) 379 3216

Email: chch@temperzone.com

Brisbane

Phone: (07) 3308 8333

Email: qldsales@temperzone.com.au

Perth

Phone: (08) 6399 5900

Email: reception@airskill.com.au



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